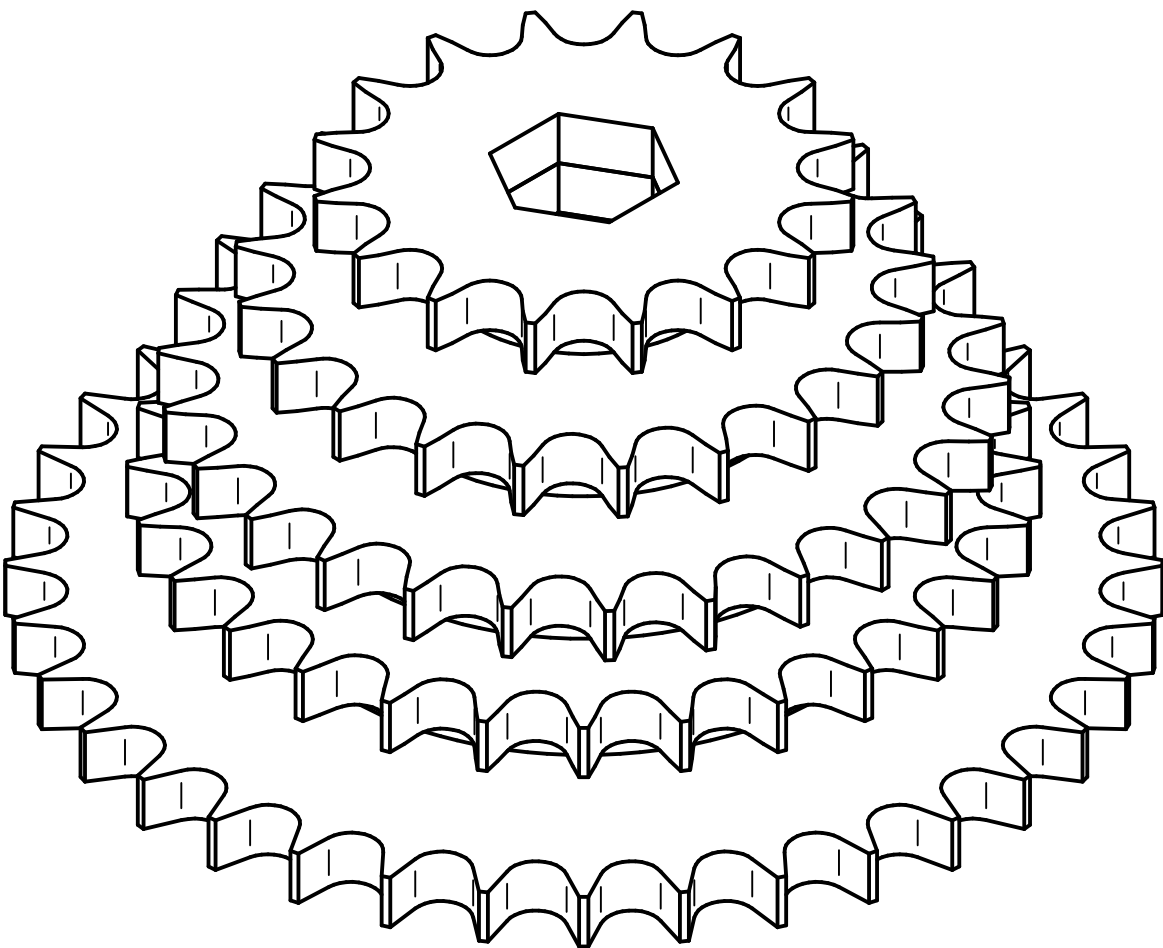
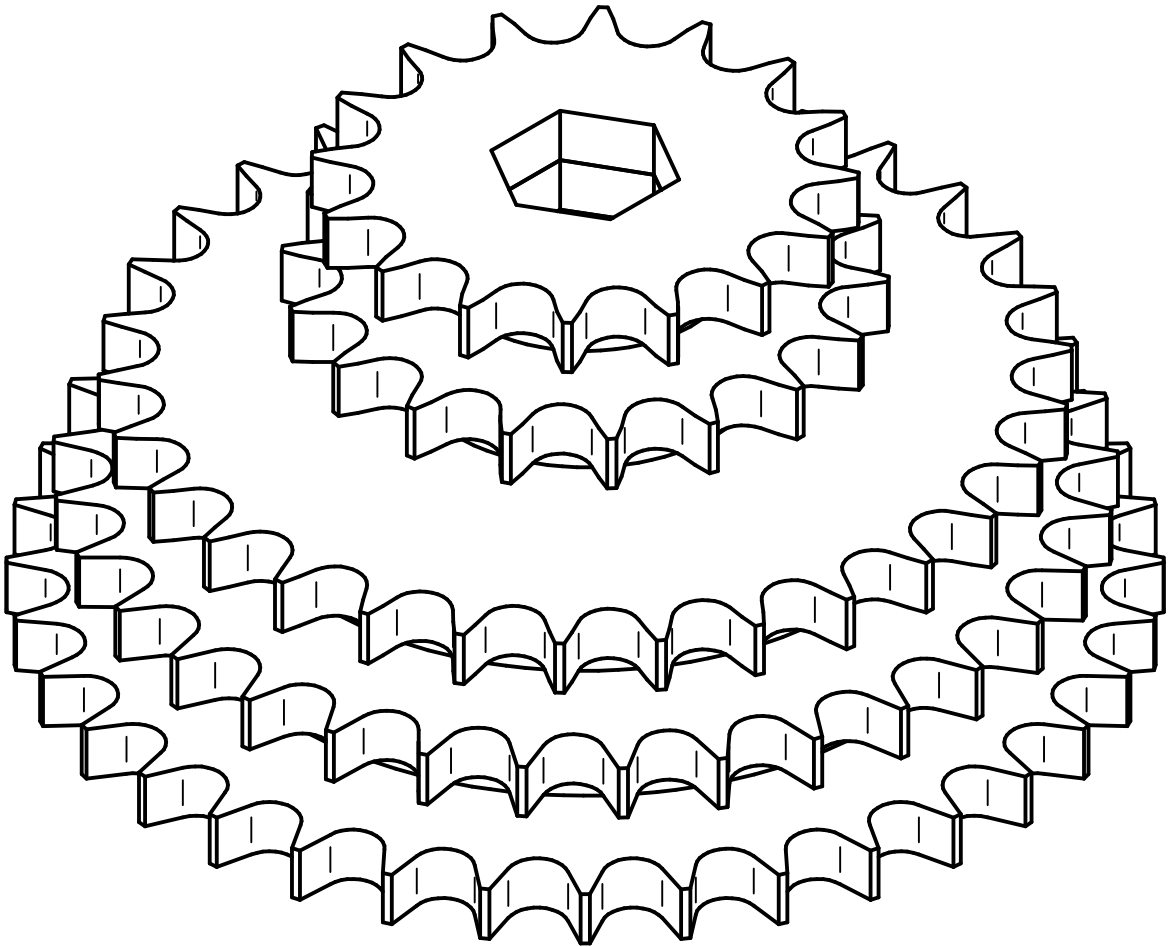
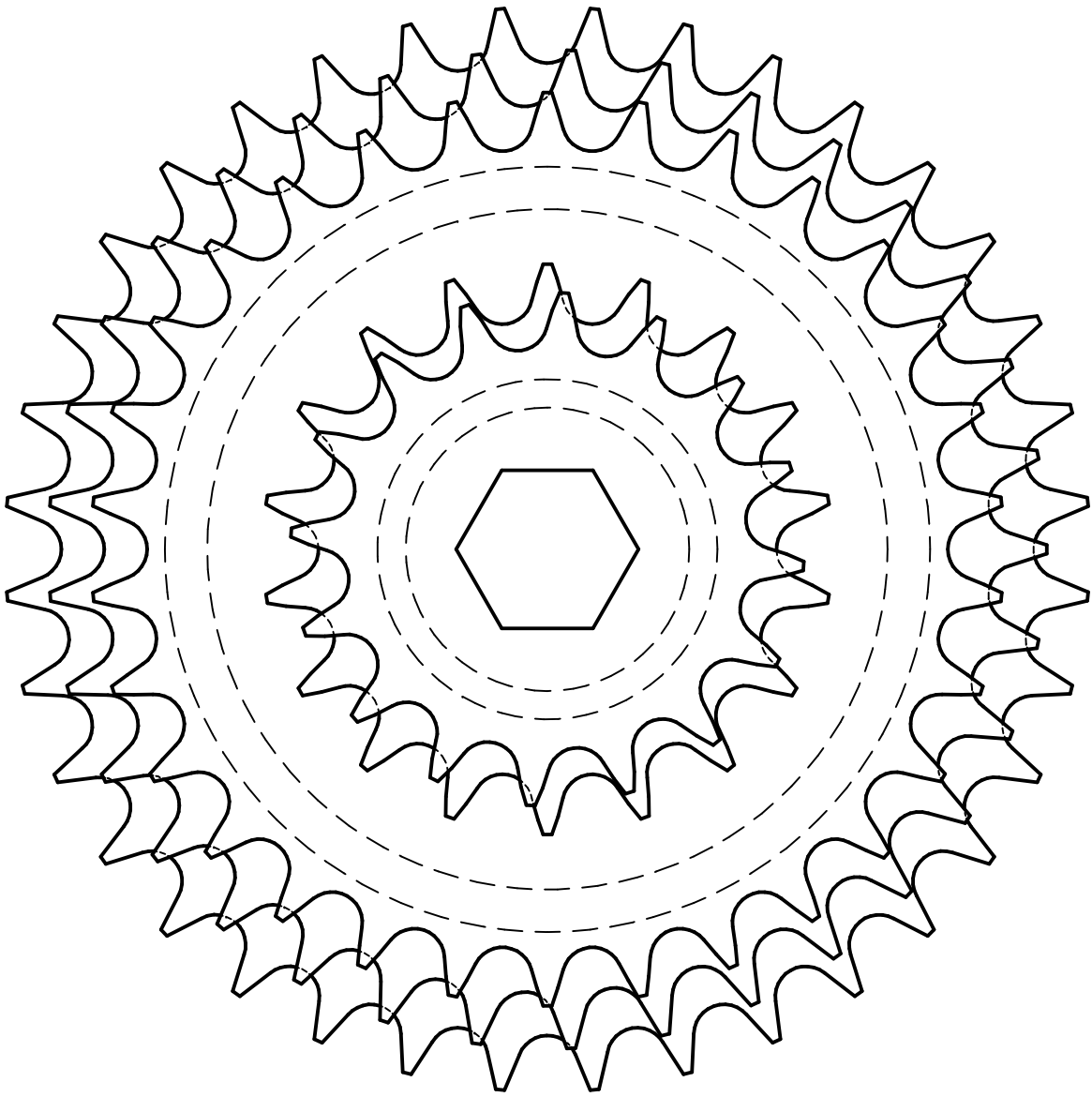
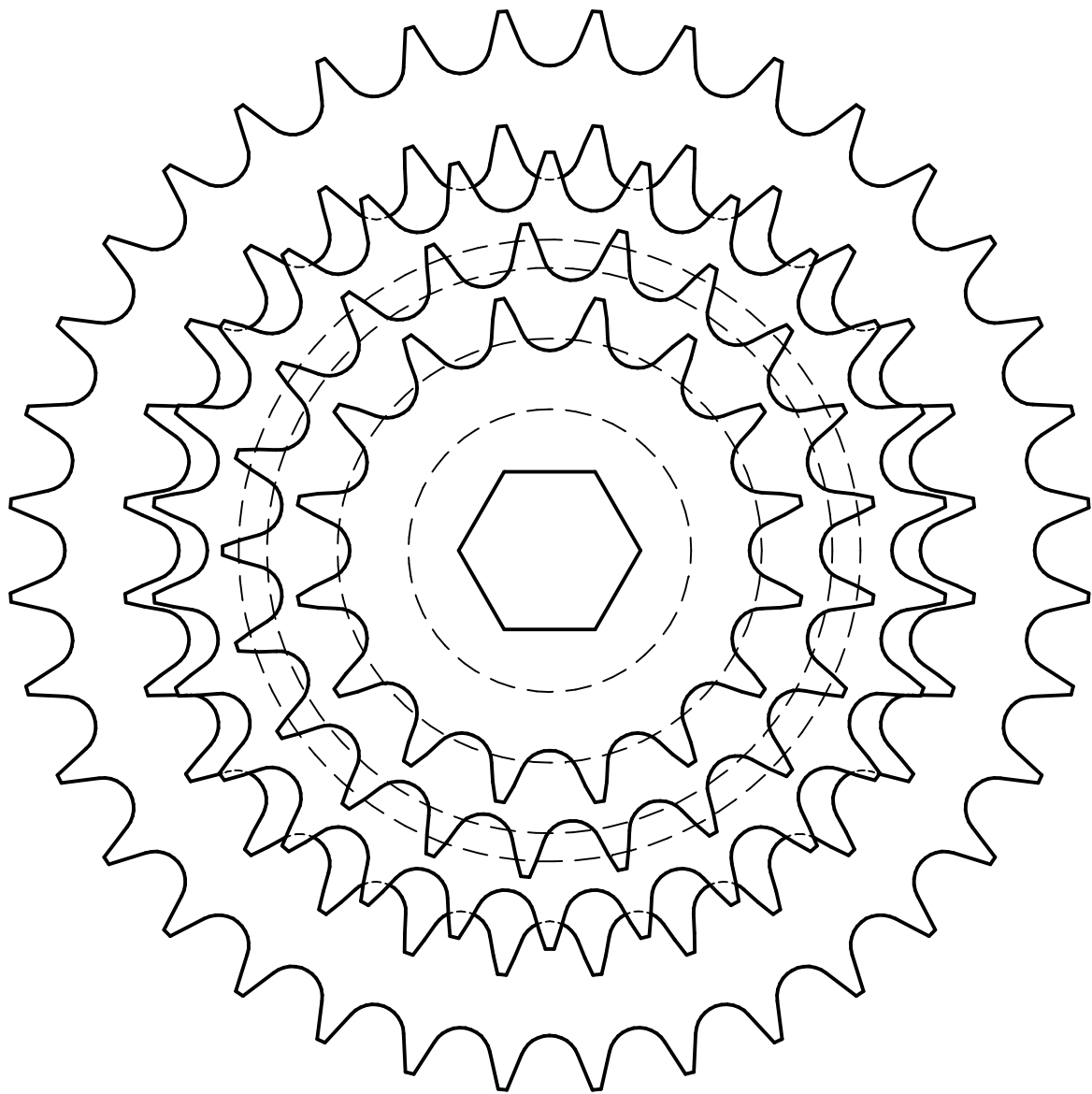
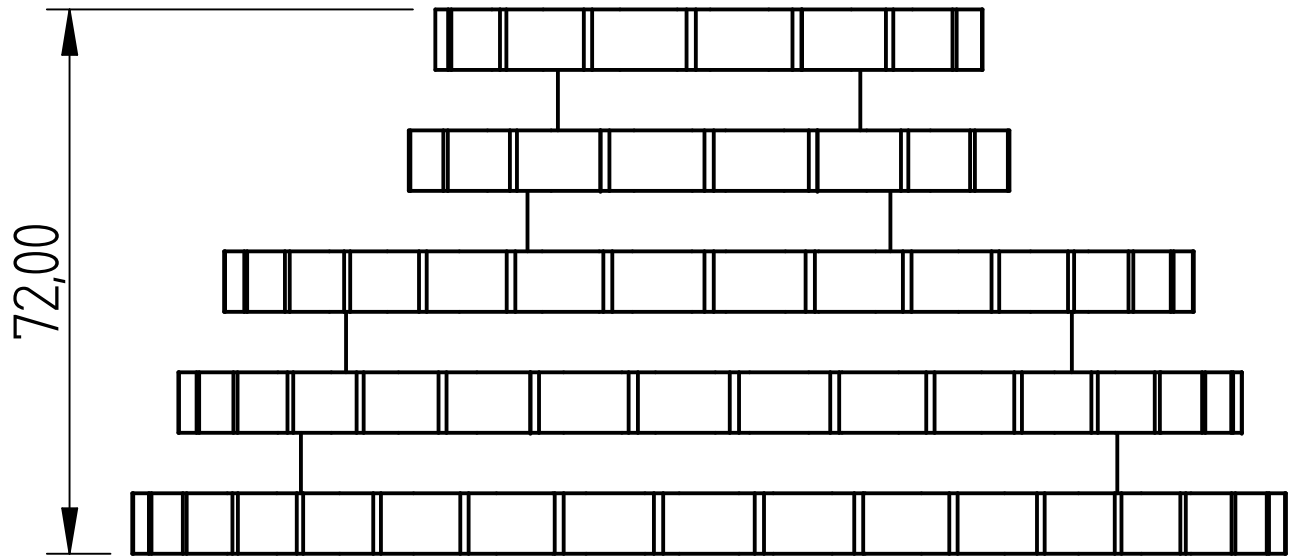
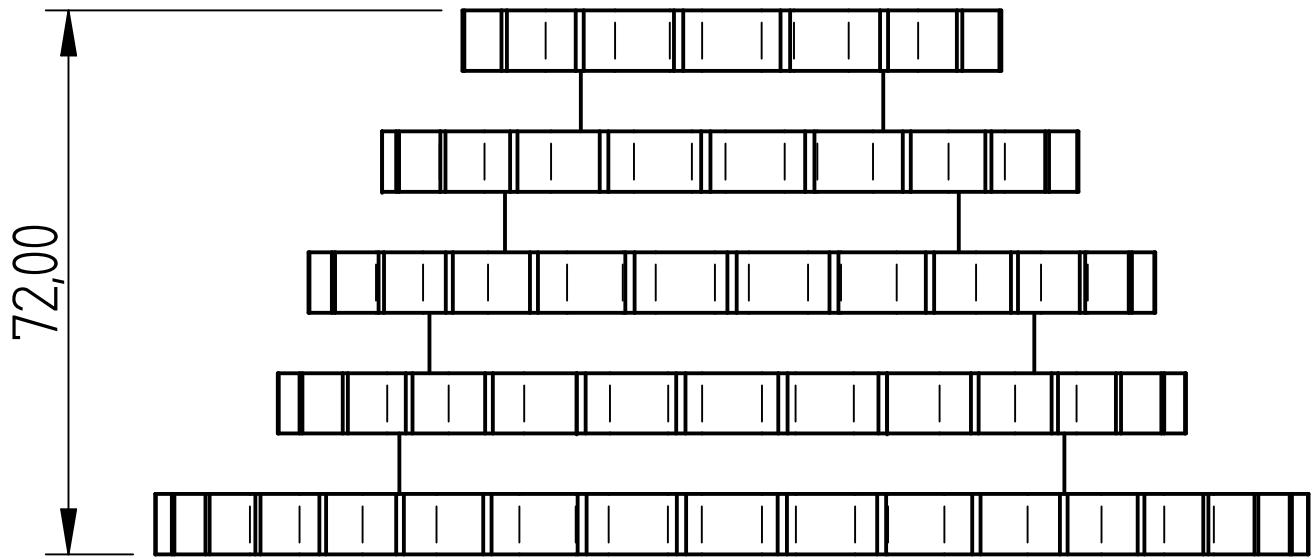
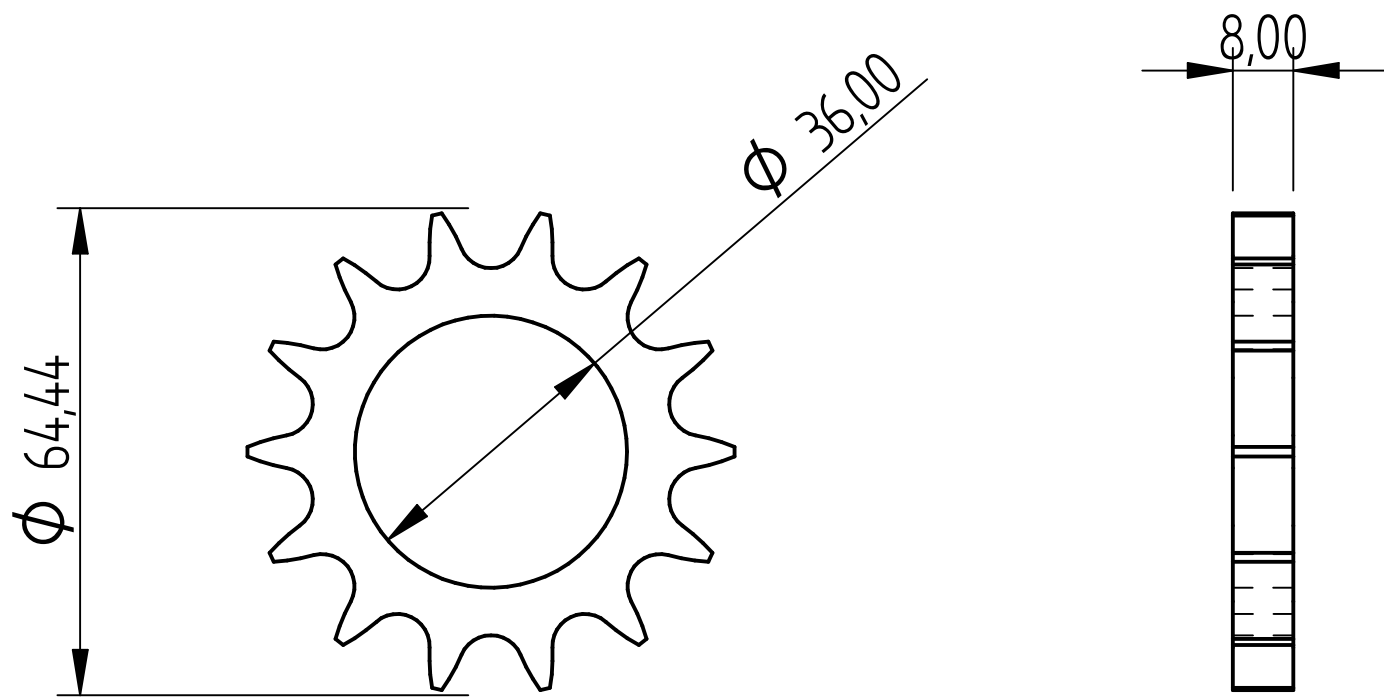


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

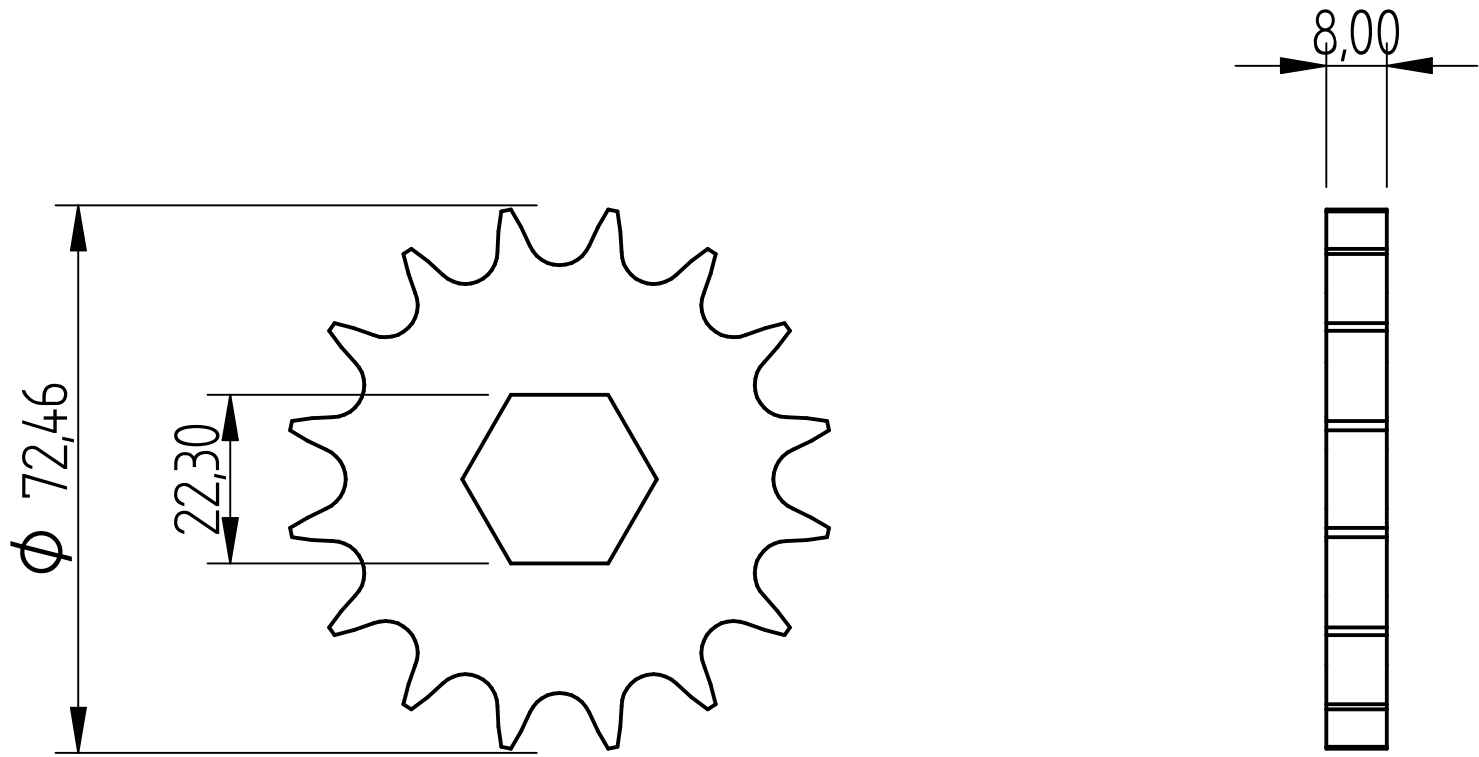


	NAME	DATE	AGRIGEL		
DRAWN	DG	07/04/16			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1° 1 st ANGLE			SIZE A4	DWG NO	REV
			FILE NAME: Cluster Drive Sprockets.dft		
			SCALE:	WEIGHT:	SHEET 1 OF 10


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



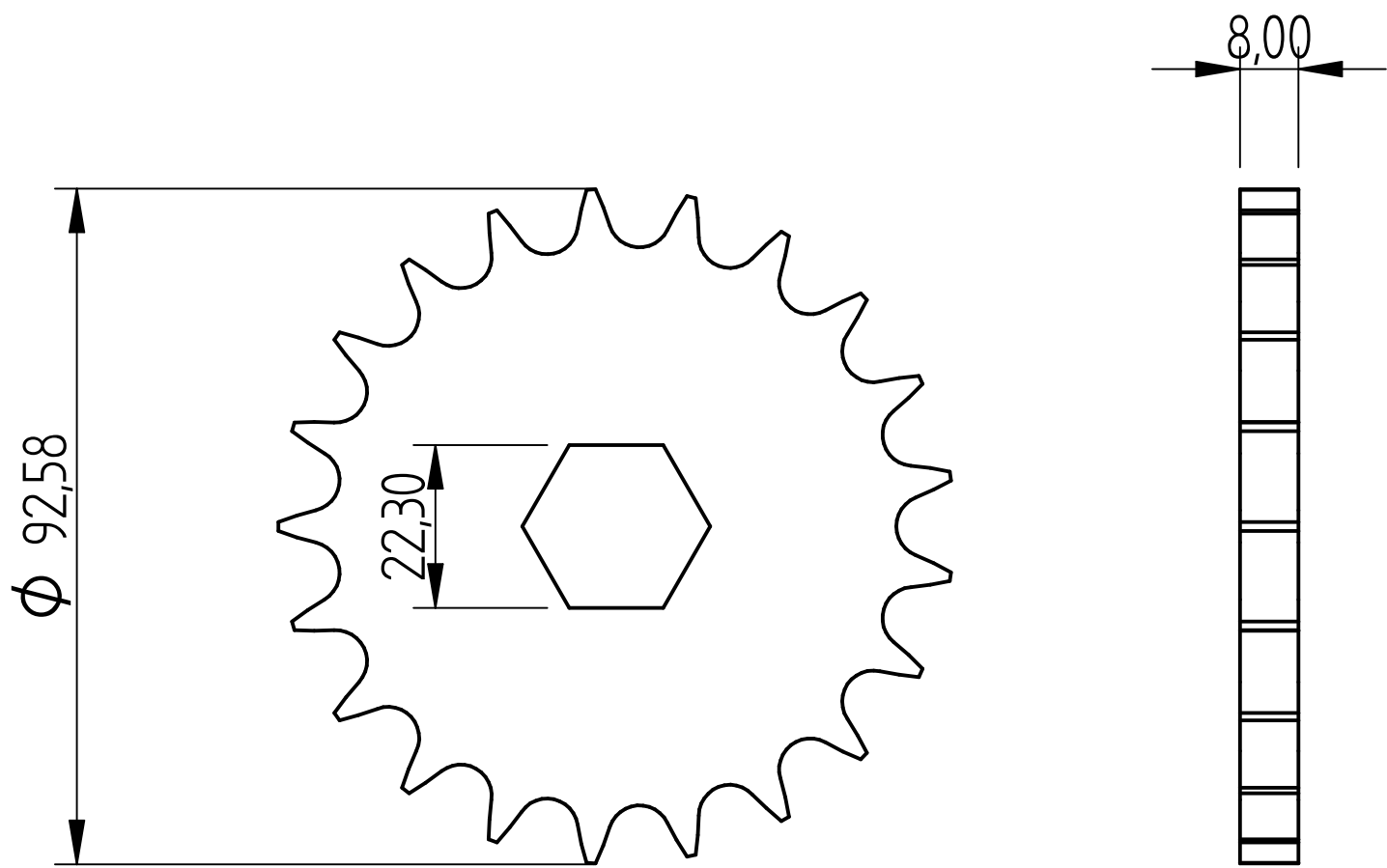
SPROCKET 14 T
BORE final size 37



SPROCKET 16 T

	NAME	DATE	AGRIGEL		
DRAWN	DG	07/04/16			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS					
1st ANGLE 	ANGLES ±0.1°		SIZE A4	DWG NO	REV
2 PL ±0.02 3 PL ±0.005			FILE NAME: Cluster Drive Sprockets.dft		
			SCALE:	WEIGHT:	SHEET 2 OF 10

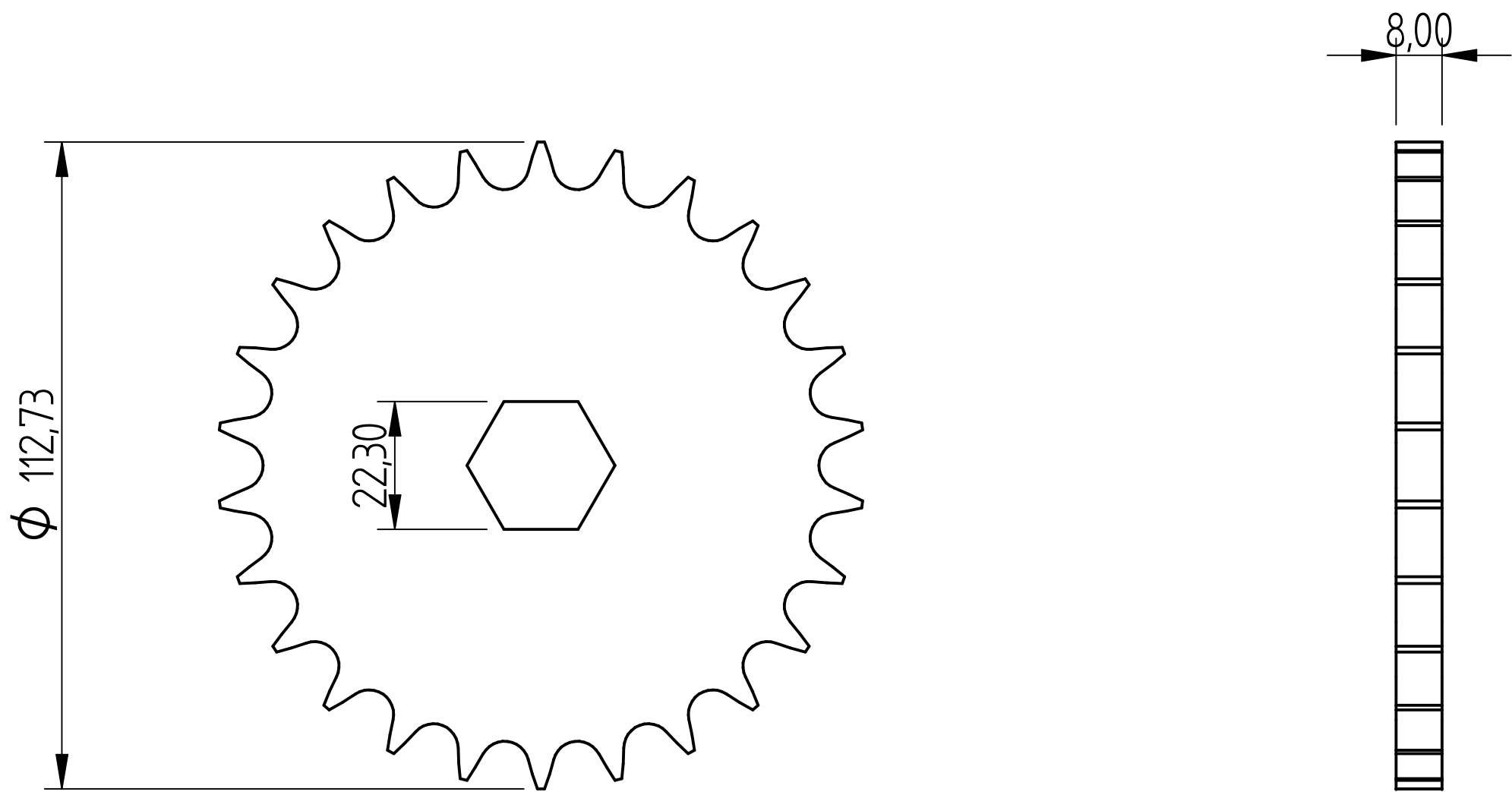
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



SPROCKET 21 T

	NAME	DATE	AGRIGEL		
DRAWN	DG	07/04/16			
APPROVED			TITLE		
MATERIAL					
TREATMENT			FILE NAME: Cluster Drive Sprockets.dft		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS 1 st ANGLE 2 PL ±0.02 3 PL ±0.005			SIZE A4	DWG NO	REV
			SCALE: WEIGHT: SHEET 3 OF 10		

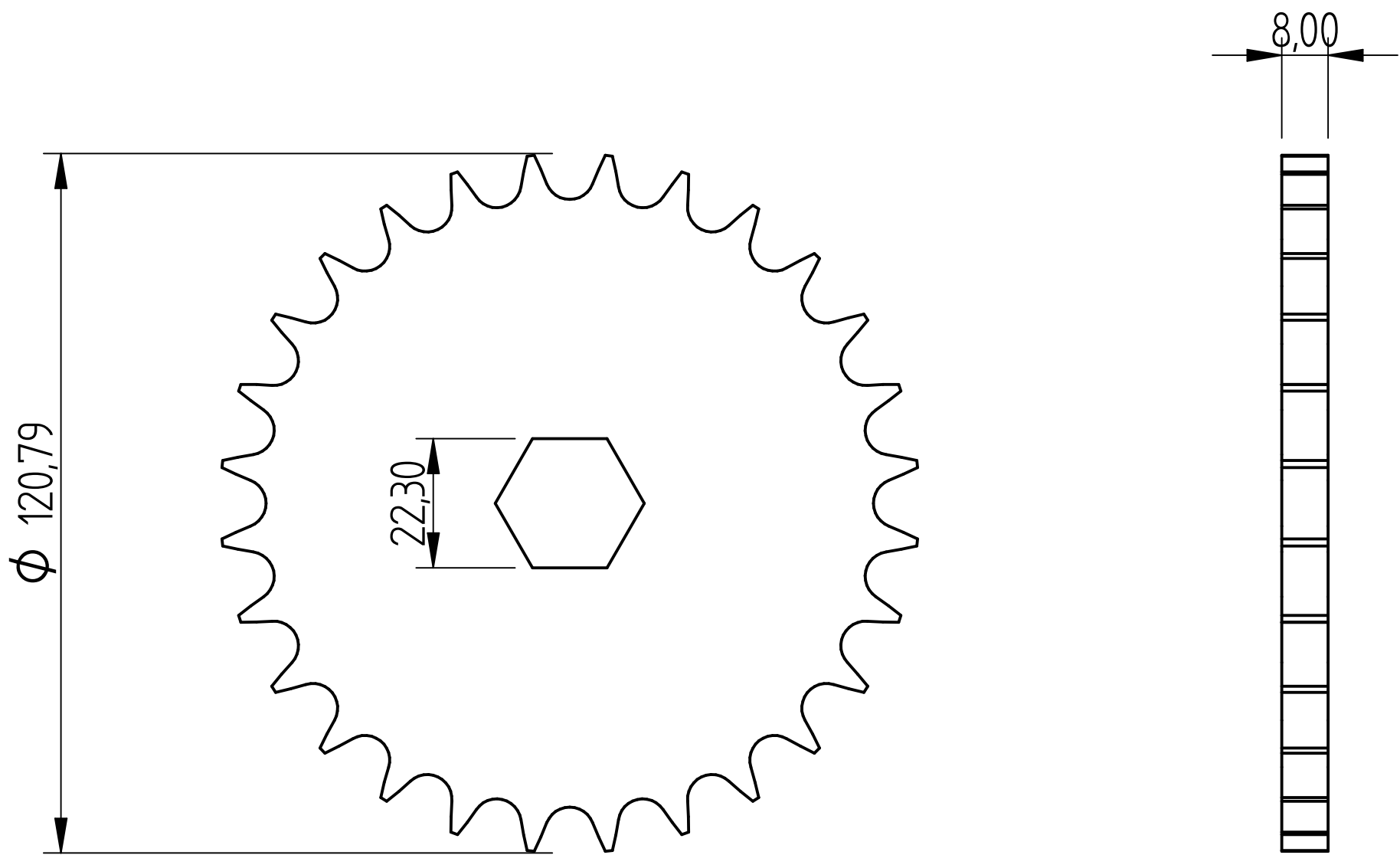
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



SPROCKET 26 T

	NAME	DATE	AGRIGEL		
DRAWN	DG	07/04/16			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS 1 ST ANGLE 2 PL ±0.02 3 PL ±0.005			SIZE A4	DWG NO	REV
			FILE NAME: Cluster Drive Sprockets.dft		
			SCALE:	WEIGHT:	SHEET 4 OF 10

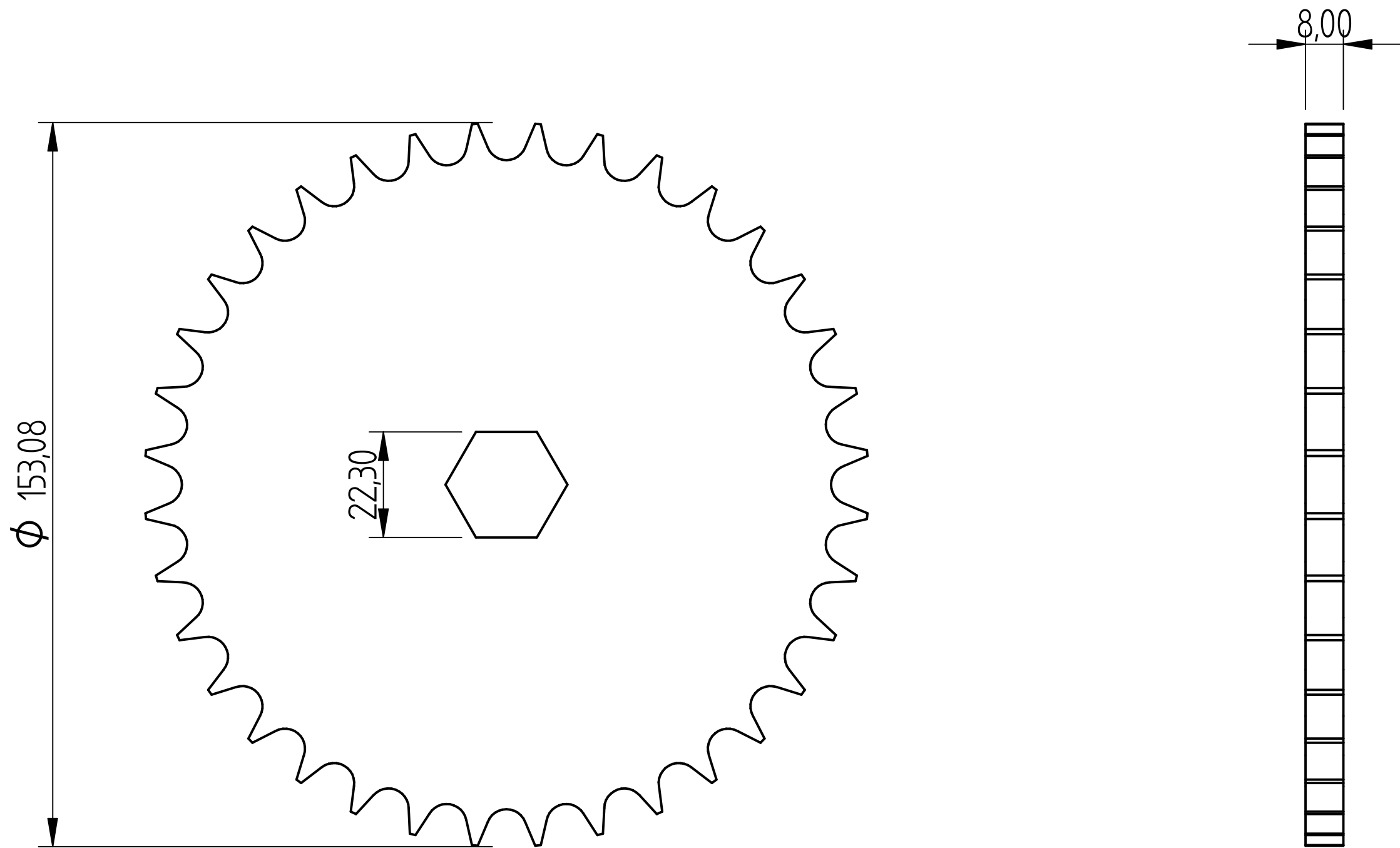
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



SPROCKET 28 T

	NAME	DATE	AGRIGEL		
DRAWN	DG	07/04/16			
APPROVED			TITLE		
MATERIAL					
TREATMENT			FILE NAME: Cluster Drive Sprockets.dft		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1° 2 PL ±0.02 3 PL ±0.005			SIZE A4	DWG NO	REV
			SCALE:	WEIGHT:	SHEET 5 OF 10

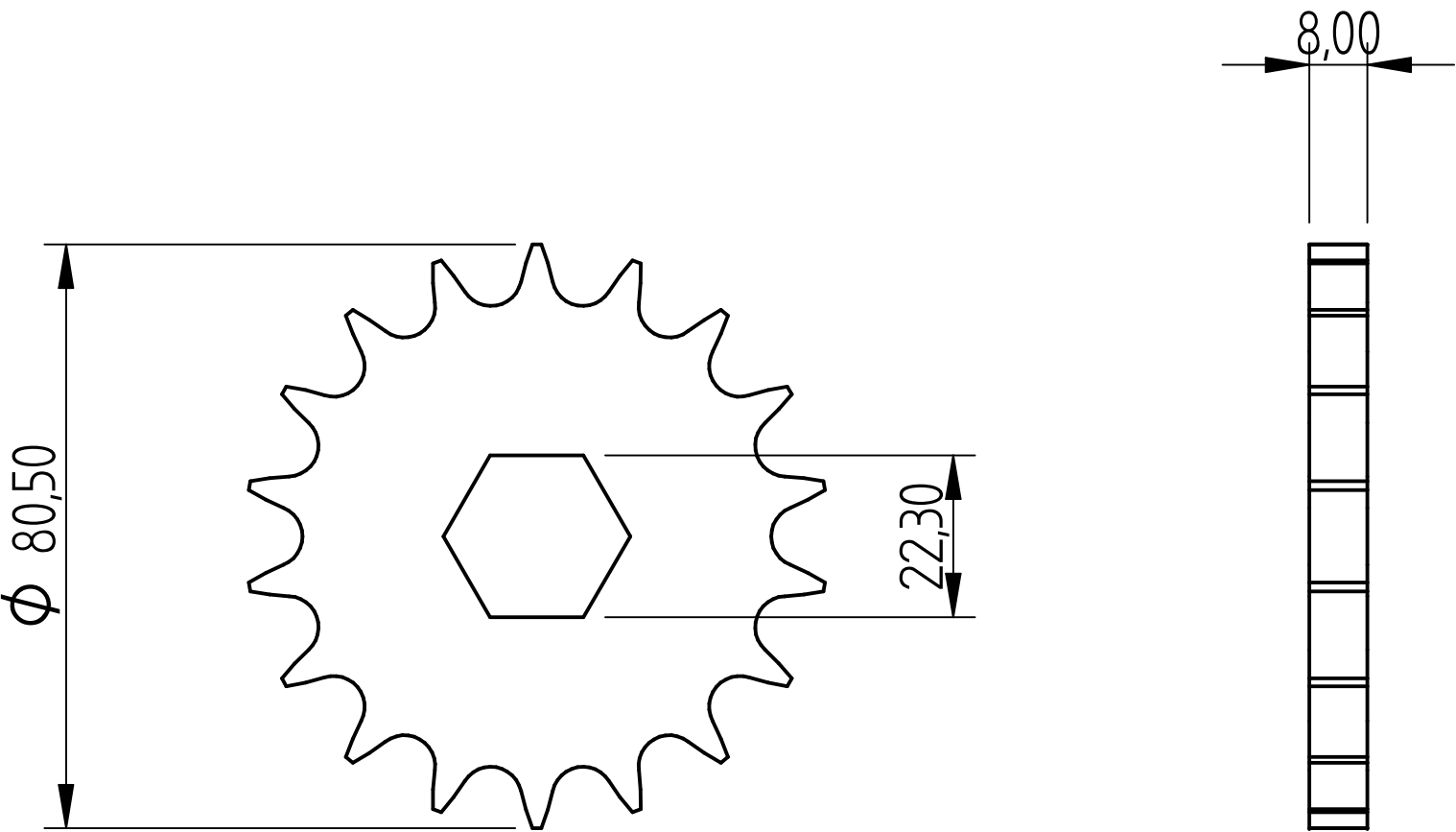
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



SPROCKET 36 T

	NAME	DATE	AGRIGEL		
DRAWN	DG	07/04/16			
APPROVED			TITLE		
MATERIAL					
TREATMENT			FILE NAME: Cluster Drive Sprockets.dft		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS 1 st ANGLE 2 PL ±0.02 3 PL ±0.005			SIZE A4	DWG NO	REV
			SCALE: WEIGHT: SHEET 6 OF 10		

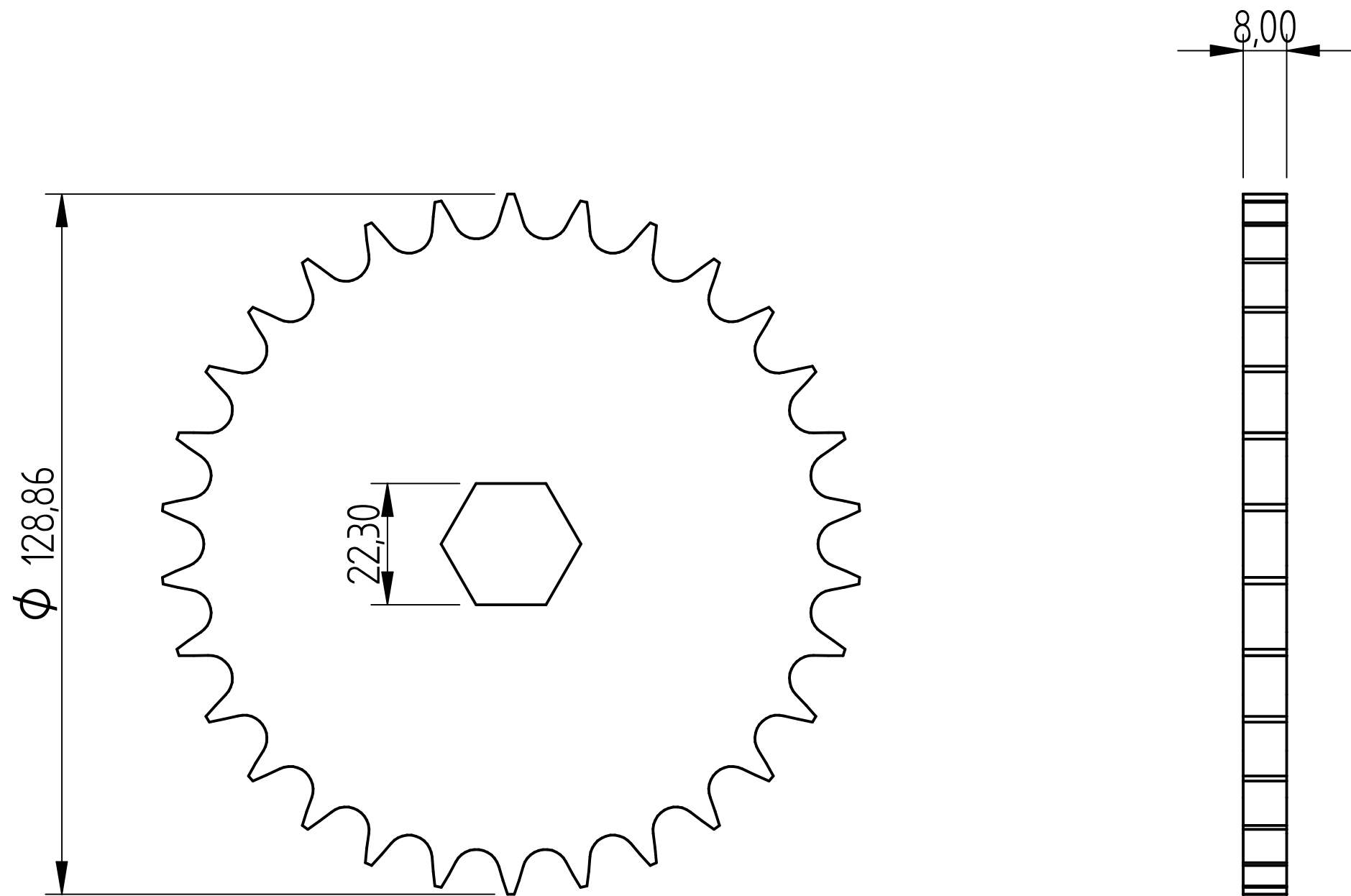
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



SPROCKET 18 T

	NAME	DATE	AGRIGEL		
DRAWN	DG	07/04/16			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS 1 st ANGLE 2 PL ±0.02 3 PL ±0.005			SIZE A4	DWG NO	REV
			FILE NAME: Cluster Drive Sprockets.dft		
SCALE:			WEIGHT:	SHEET 7 OF 10	

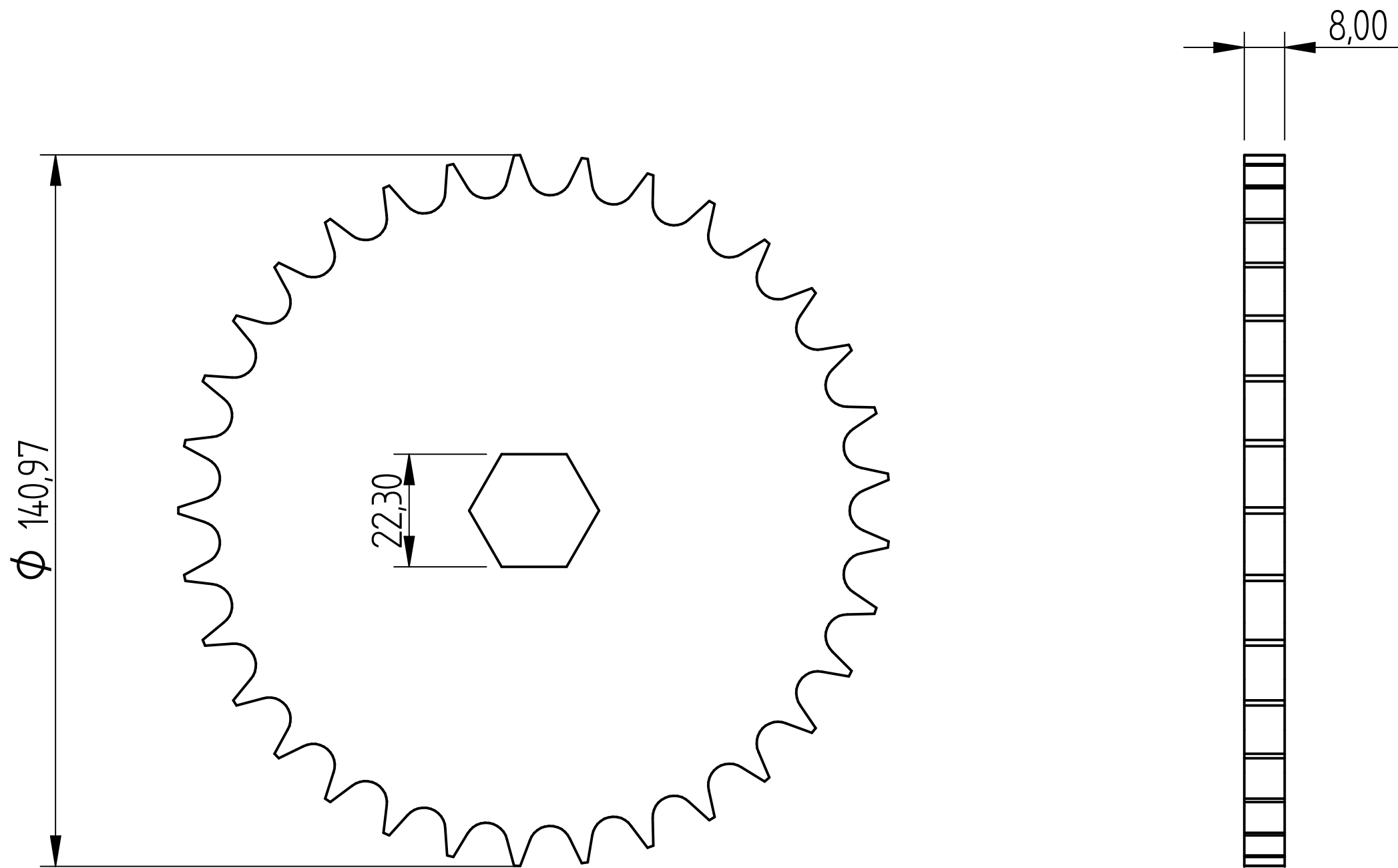
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



SPROCKET 30 T

	NAME	DATE	AGRIGEL		
DRAWN	DG	07/04/16			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS 1 ST ANGLE 2 PL ±0.02 3 PL ±0.005			SIZE A4	DWG NO	REV
			FILE NAME: Cluster Drive Sprockets.dft		
			SCALE:	WEIGHT:	SHEET 8 OF 10

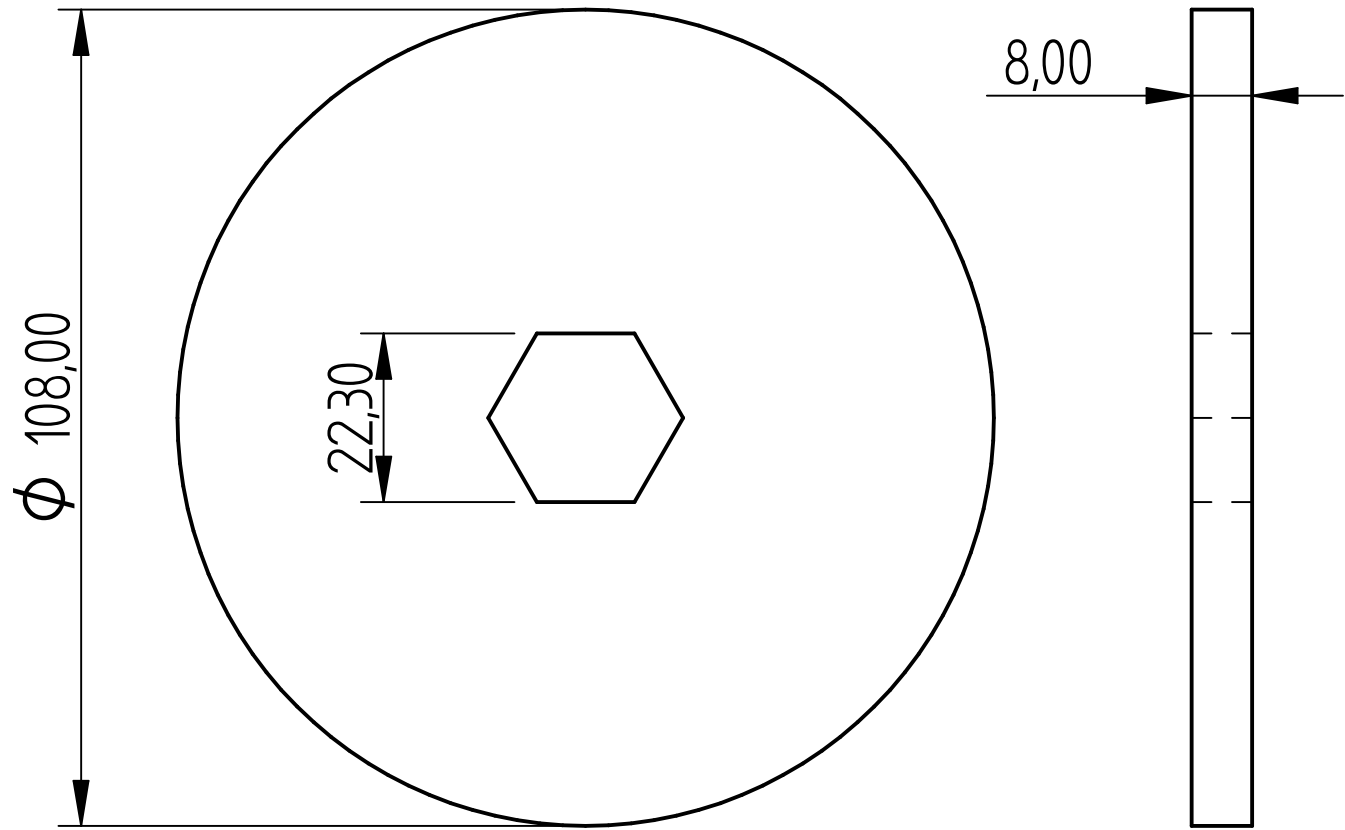
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



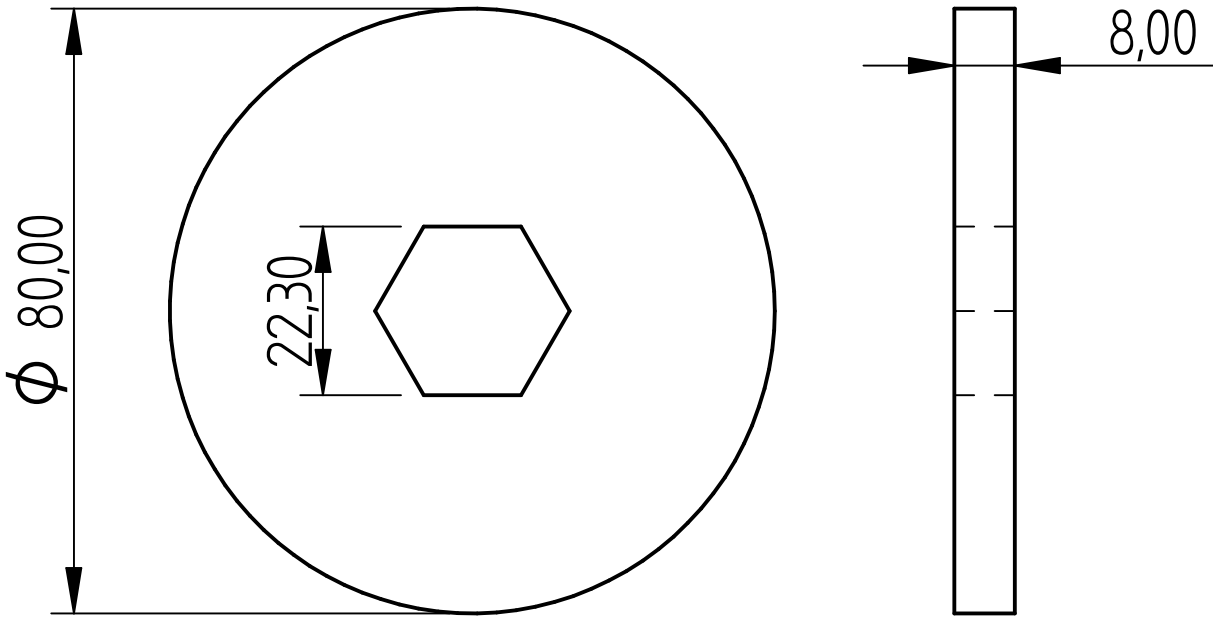
SPROCKET 33 T

	NAME	DATE	AGRIGEL		
DRAWN	DG	07/04/16			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES ±0.1° 2 PL ±0.02 3 PL ±0.005			SIZE A4	DWG NO	REV
			FILE NAME: Cluster Drive Sprockets.dft		
			SCALE:	WEIGHT:	SHEET 9 OF 10

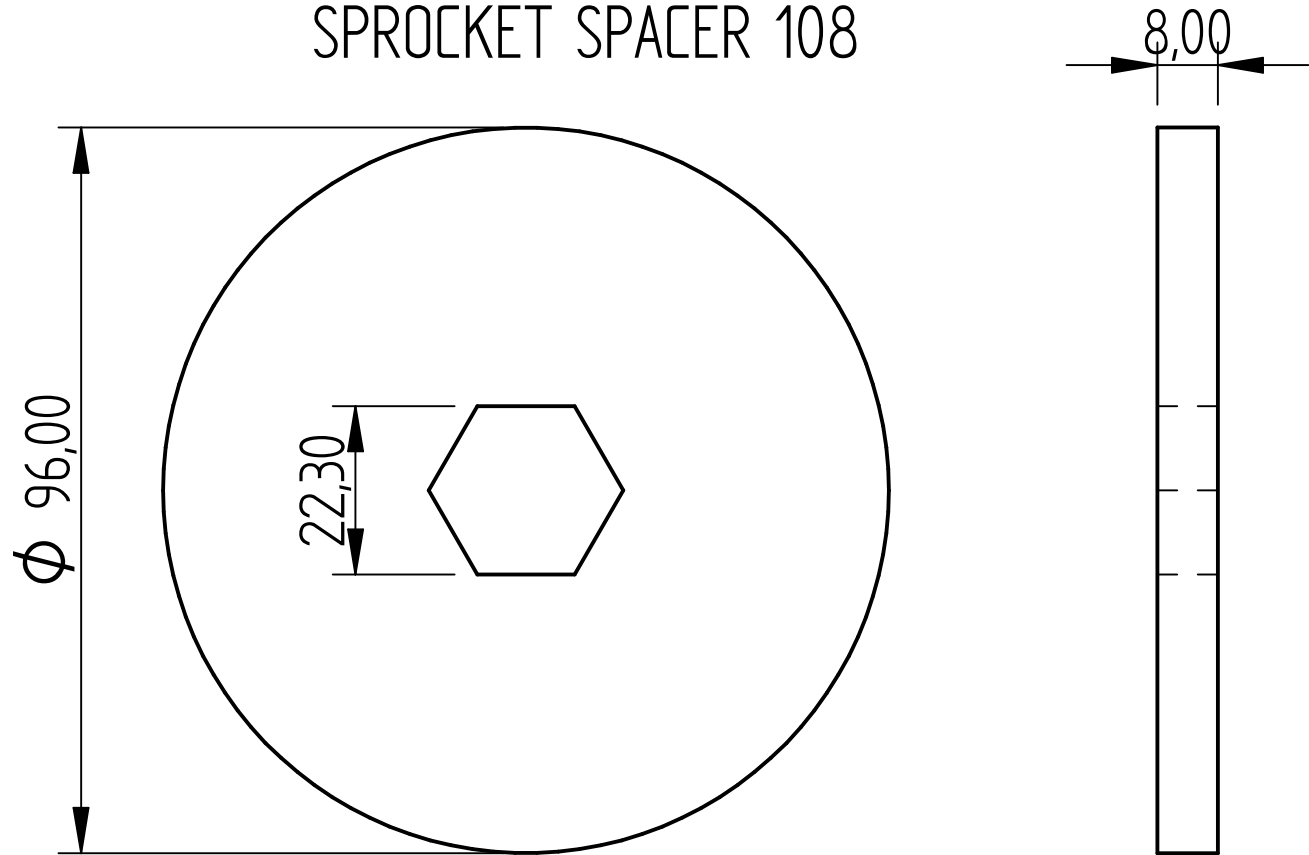
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



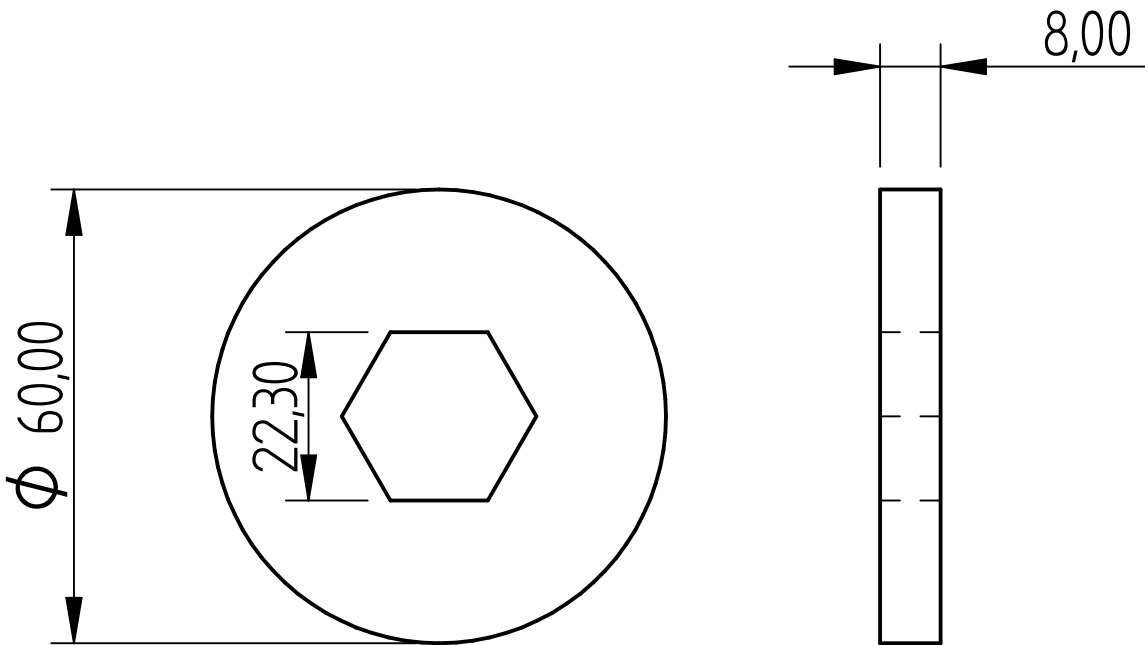
SPROCKET SPACER 108



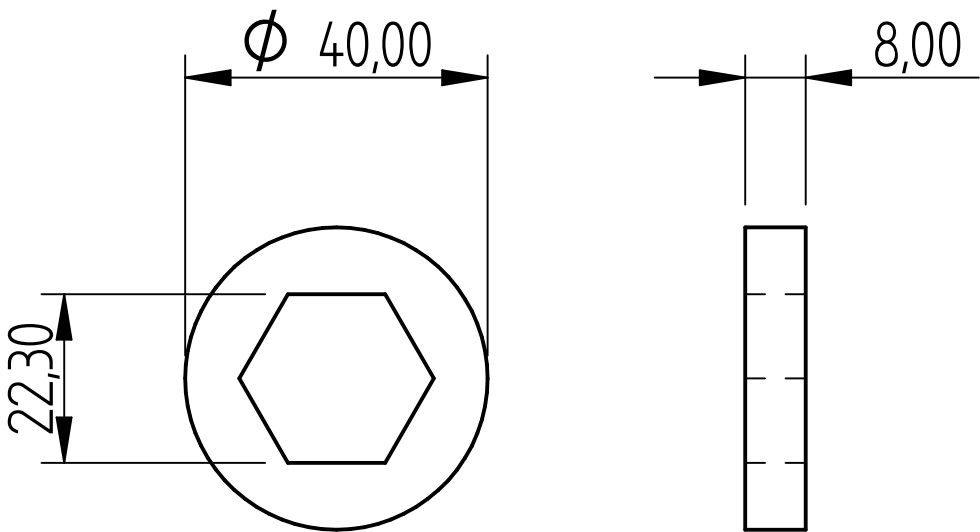
SPROCKET SPACER 80



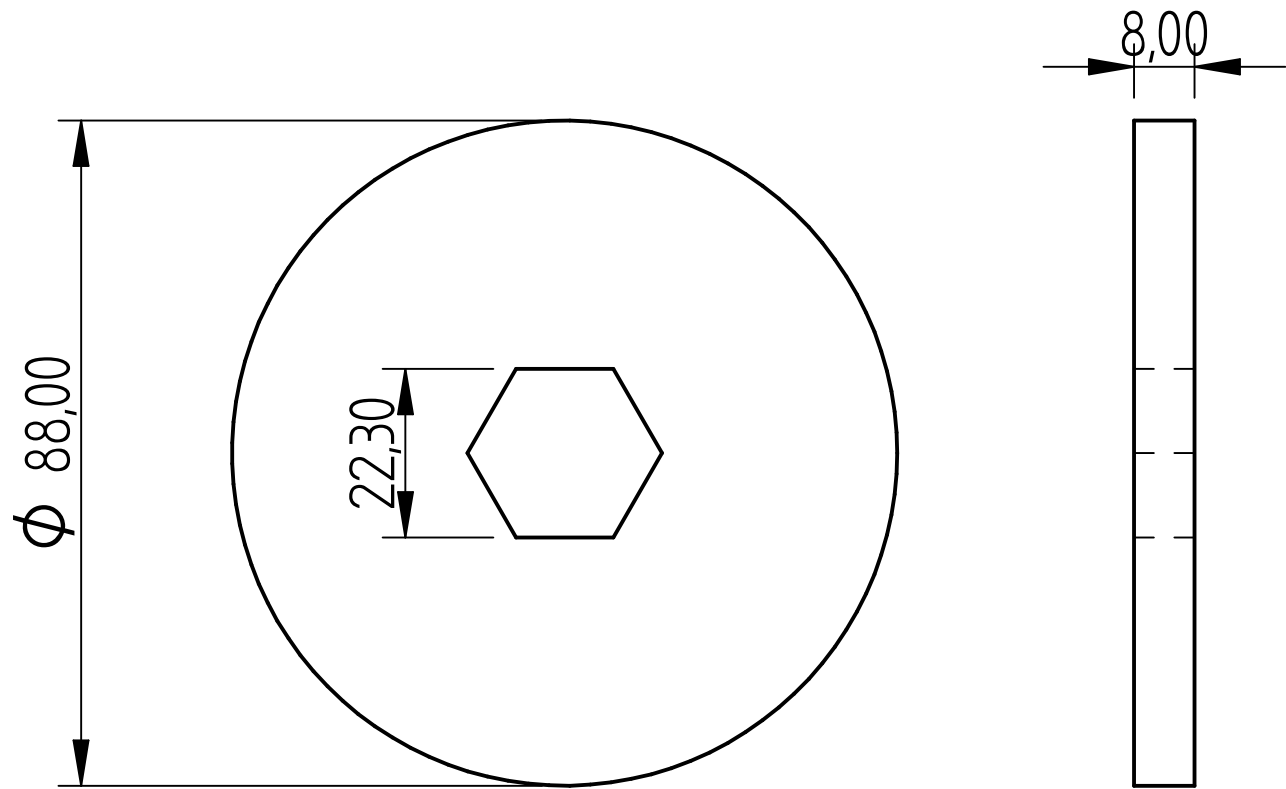
SPROCKET SPACER 96



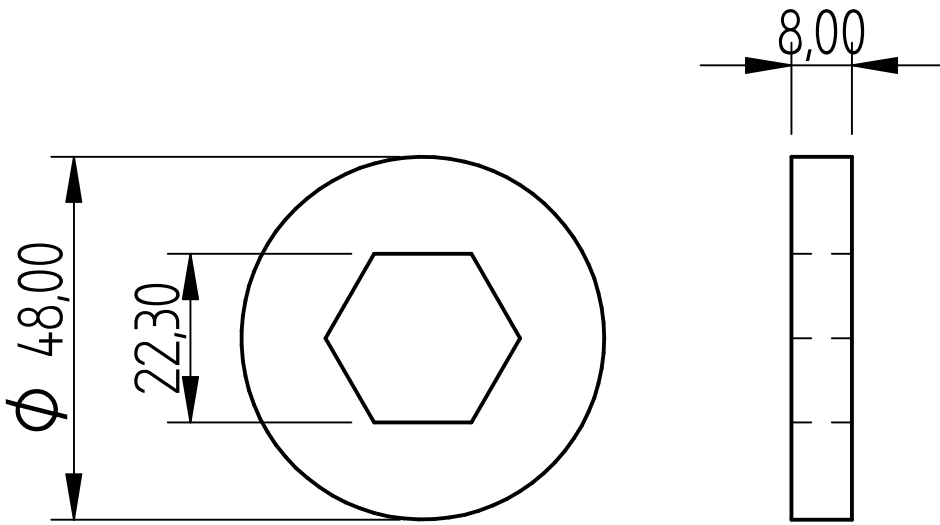
SPROCKET SPACER 60



SPROCKET SPACER 40



SPROCKET SPACER 88



SPROCKET SPACER 48

	NAME	DATE	AGRIGEL		
DRAWN	DG	07/04/16			
APPROVED			TITLE		
MATERIAL					
TREATMENT			<div> <div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS</div> <div> <div>1st ANGLE</div> </div> <div> <div>2 PL ±0.02</div> <div>3 PL ±0.005</div> </div> </div>		
<div> <div>SIZE A4</div> <div>FILE NAME: Cluster Drive Sprockets.dft</div> </div>			<div> <div>DWG NO</div> <div>SCALE:</div> </div>	<div> <div>REV</div> <div>WEIGHT:</div> </div>	<div> <div>SHEET 10 OF 10</div> </div>